

**S/N 09/524,454**

**PATENT**

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicants:	Robert Tridgett et al.	Examiner:	Craig D. Ricci
Serial No.:	10/597,803	Group Art Unit:	1614
Filed:	April 13, 2007	Docket No.:	3063.002US1
Title:	Dihydrotetrabenazines and Pharmaceutical Compositions Containing Them		

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**AMENDMENT AND RESPONSE UNDER 37 CFR § 1.111**

Mail Stop Amendment  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

In reply to the Office Action of mailed on January 29, 2009, Applicant respectfully requests reconsideration and reexamination of the subject application in view of the following remarks.

This response is accompanied by a Petition, as well as the appropriate fee, to obtain a three-month extension of the period for responding to the Office Action, thereby moving the deadline for response from April 29, 2009 to July 29, 2009.